

## **TEAM CCM**

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### PROBLEM STATEMENT

Our goal with this project was to develop a cost-effective, high-performance cement-based binding agent for bonding tiles to concrete. We did so by optimizing an existing product sold by our sponsor, Oldcastle.

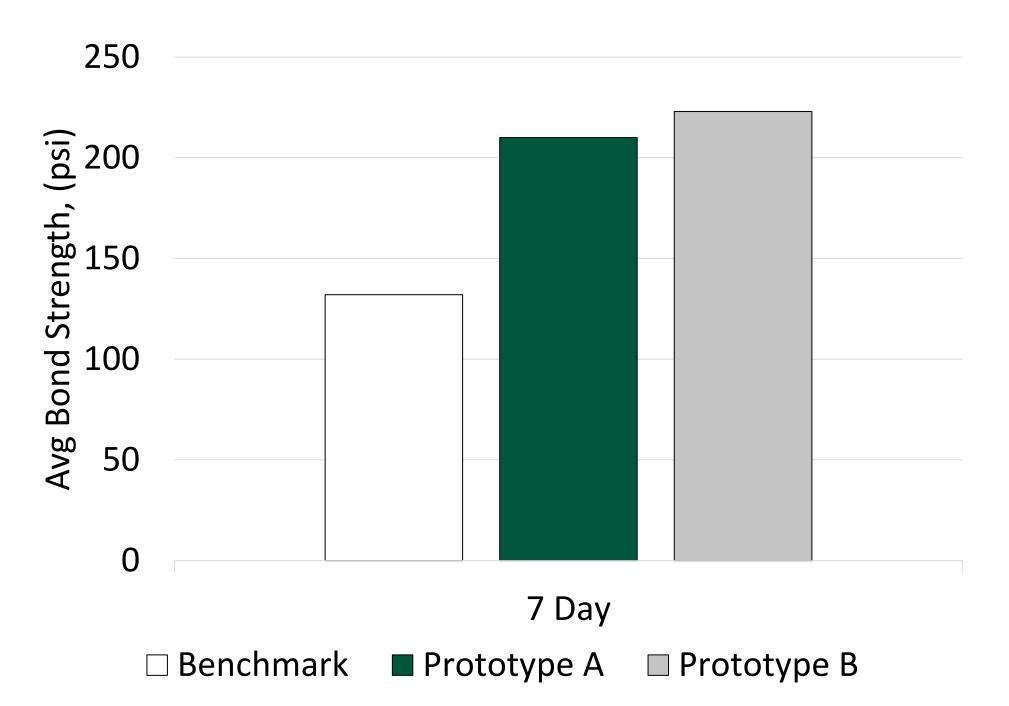
### **METHODS**

- 1. Technical Performance Measures of cost and bond strength were established
- 2. A unique "Tile Shear" test was developed to test bond strength performance
- 3. An existing product (benchmark) was used to find target values for TPMs
- 4. Approximately 24 trial batches were made to evaluate prototype mix designs

# ANALYSIS/RESULTS

Two prototypes were developed with superior performance to benchmark.

Design	Cost Savings	Tile Shear (psi)
Benchmark	_	132
Prototype A	Equivalent	210
Prototype B	\$0.10/bag	224



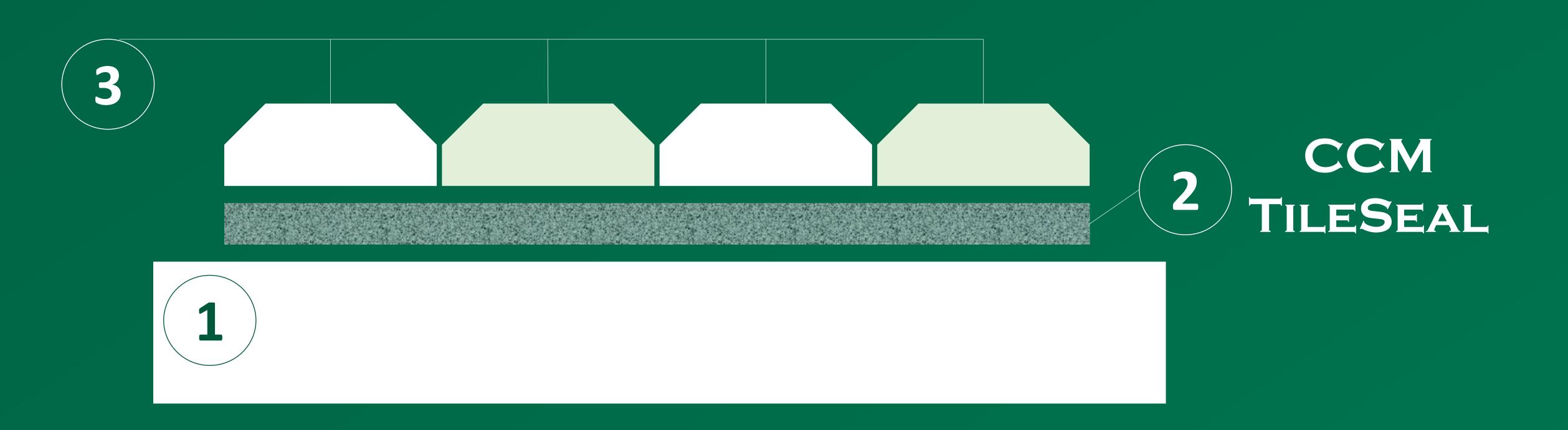
## Special Acknowledgments:

Dr. David Darwin Dr. Caitlin Tibbetts



# CEMENT BASED BINDING AGENT

Team CCM reverse engineered an existing product to design a **cheaper** and **stronger** alternative, **TileSeal**. TileSeal can adhere tiles onto **existing** concrete, without the complications of old installation techniques:



Just 3 simple steps to installation:

- 1 Clean and prepare your concrete surface
- 2 Place a thin layer of TileSeal powder on surface
- 3 Place tiles on top of TileSeal and water with a hose

# For more info:

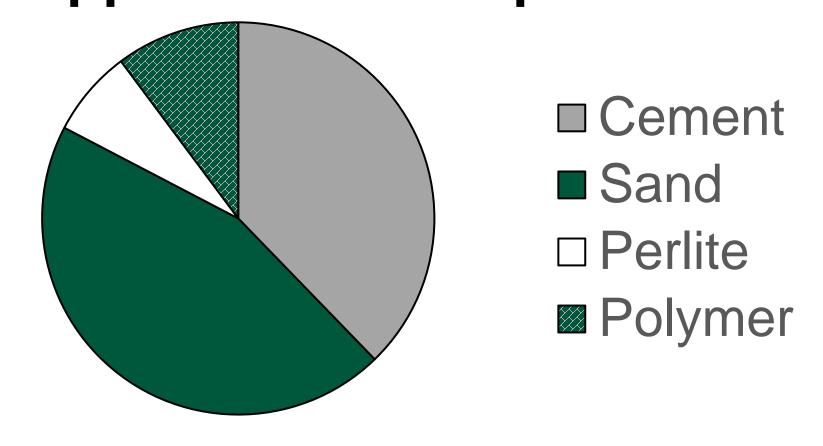


# UF Integrated Product and Process Design



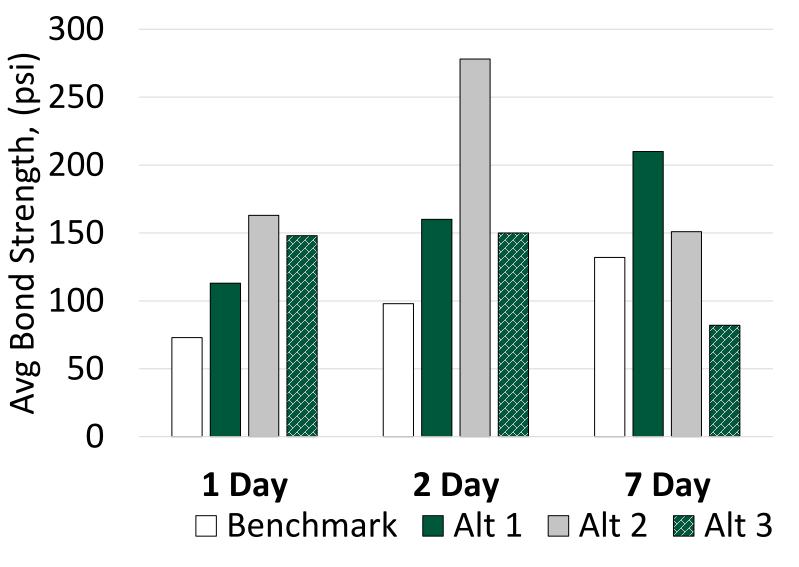
### **EXTRA FIGURES**

## **Approximate Proportions**

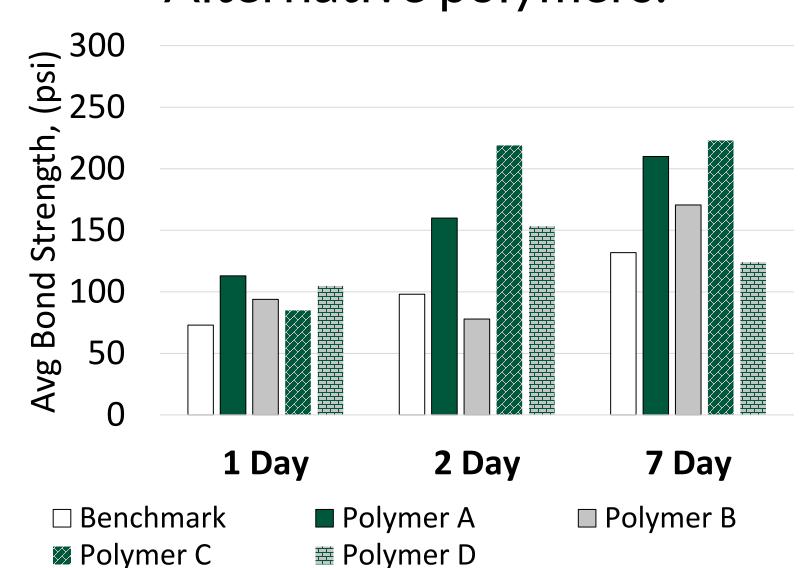


# **Prototype Testing Results**





#### Alternative polymers:



# Final prototype selection graphs, accounting for experimental error:

