

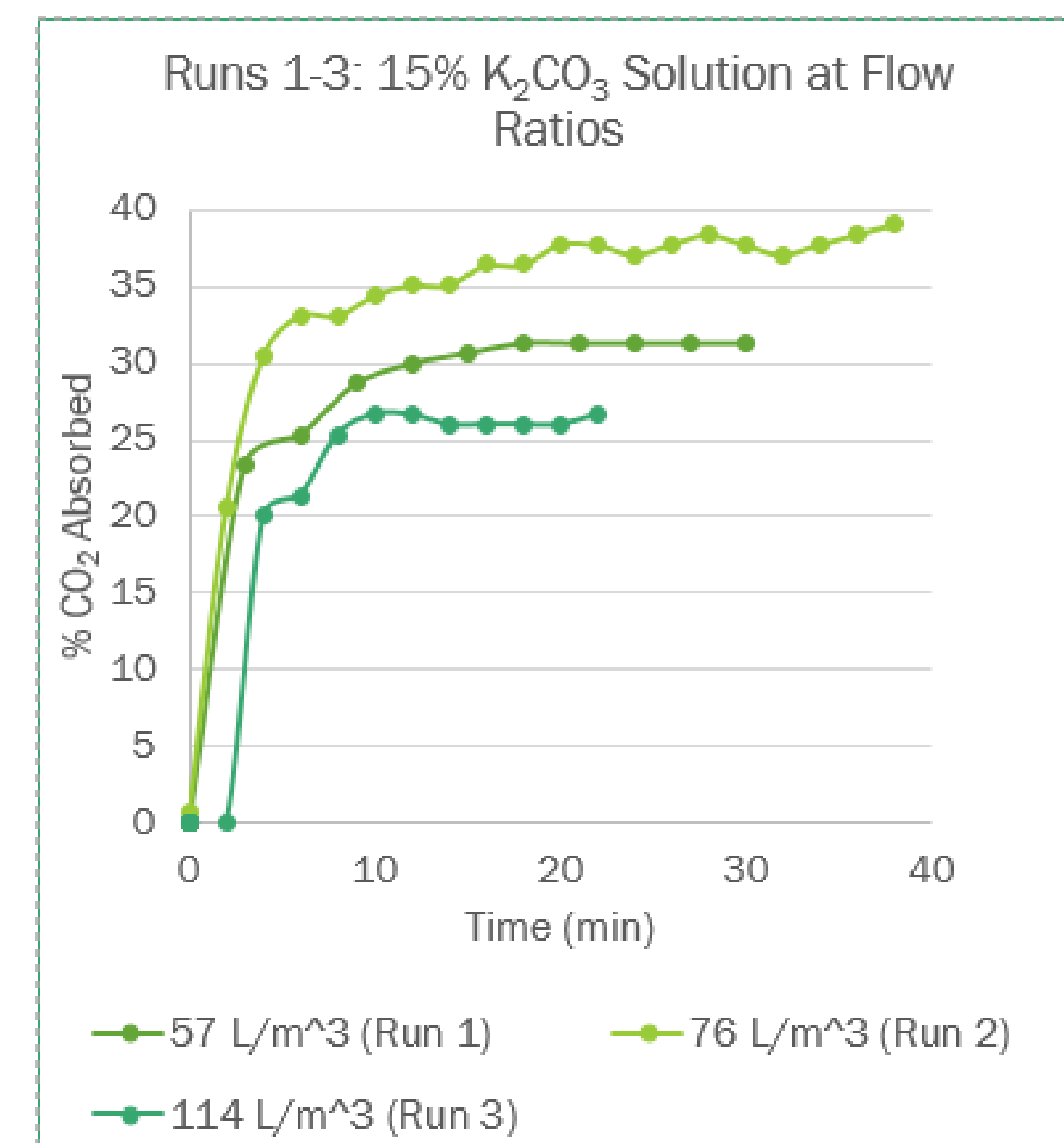


FEASIBILITY STUDIES FOR THE IMPLEMENTATION OF CO₂ CAPTURE AND ABSORPTION PROCESS FOR SUSTAINABLE LARGE-SCALE ALGAE GROWTH

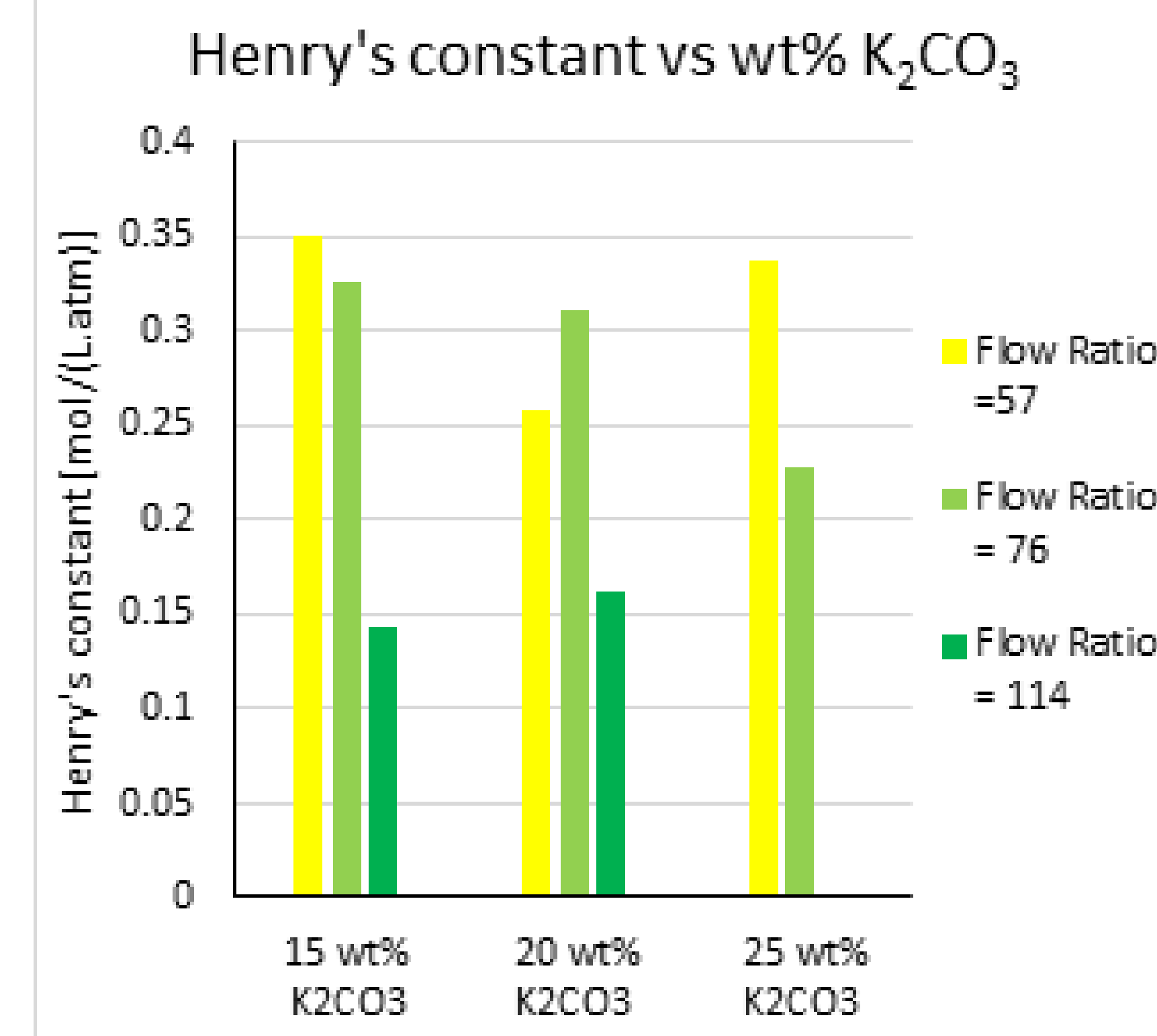


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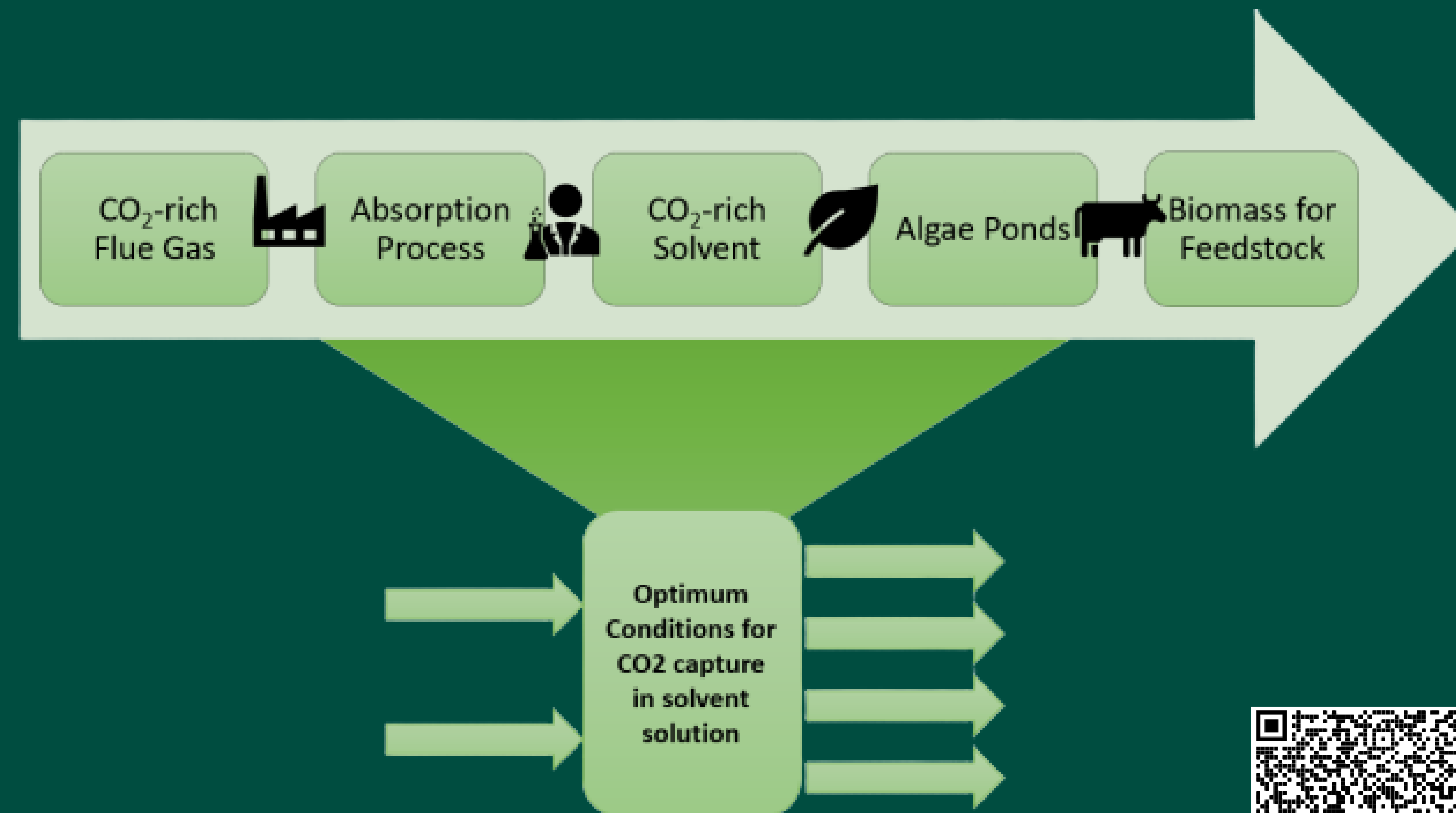
SUPPLEMENTAL INFO



Optimal bench-scale run: Run 1



Potassium Carbonate solvent provides an efficient Carbon Dioxide absorption solution.



Item	Quantity	Cost
Potassium Carbonate	10,044 kg/day	\$42.11/hour
Water	15,035 gal/day	\$0/hr
Fixed Cost	1 column	\$18,600

H. Perez, K. Clarke, E. Dautel, B. Sloan, K. Ndukwe-Ajala, H. Silmi, C. McCarthy
Dr. Sindia Rivera-Jiménez
Rob Teegarden
Eric Costello

INTRODUCTION

Currently, hundreds of tons of carbon dioxide are released from power plants across the United States. AlgaeNation and OUC are seeking to curtail these emissions through a liquid-based absorption system that would deliver waste CO₂ to algae ponds – fostering algae growth.



OBJECTIVE 1: Perform process optimization experiments



OBJECTIVE 2: Prepare a comprehensive techno-economic assessment

METHODS

Objective 1:

- Bench-scale absorption column to find optimum absorption parameters
- Henry's Constant analysis to find optimal absorption parameters

Objective 2:

- Scale-up equation to find dimensions of industrial-sized column
- Comparison to competing absorption technology – Global Thermostat

RESULTS

Objective 1:

- Optimal solvent concentration of 15%
- Optimal inlet CO₂ concentration of 15%
- Optimal flowrate ratio of 76 L/m³

Objective 2:

- Total transfer area of 1.4m²
- Fixed Capital Investment: \$18,600